

Technical Data Sheet

Schulamid 6 BNT 3000 F LS

Polyamide 6
LyondellBasell Industries
Engineering Plastics

Product Description

30% glass fiber reinforced Polyamid 6

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PAM 6 GF30 UV

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.36 g/cm ³	1.36 g/cm ³	ISO 1183/A
Viscosity Number	140 cm ³ /g	140 cm ³ /g	ISO 307

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.38E+6 psi	9500 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	26500 psi	183 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.3 %	3.3 %	ISO 527-2/1A/5
Flexural Modulus ¹	1.23E+6 psi	8450 MPa	ISO 178
Flexural Stress ¹ (4.0% Strain)	37000 psi	255 MPa	ISO 178

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.3 ft·lb/in ²	9.0 kJ/m ²	
73°F (23°C)	5.7 ft·lb/in ²	12 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	33 ft·lb/in ²	70 kJ/m ²	
73°F (23°C)	43 ft·lb/in ²	90 kJ/m ²	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	428 °F	220 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	392 °F	200 °C	ISO 75-2/Af
Vicat Softening Temperature	410 °F	210 °C	ISO 306/B50

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+16 ohms	> 1.0E+16 ohms	IEC 60093
Volume Resistivity	> 1.0E+16 ohms·cm	> 1.0E+16 ohms·cm	IEC 60093

Notes

¹ 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.